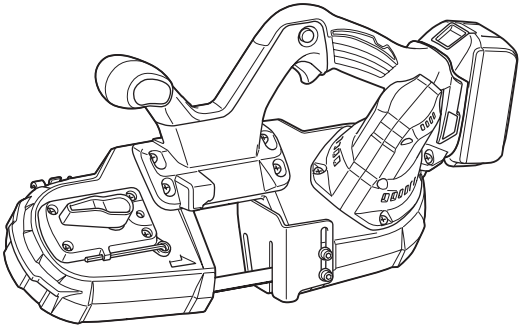
ENGLISH: Original instructions

INSTRUCTION MANUAL

Cordless Portable Band Saw

DPB182



Read before use.

SPECIFICATIONS

Model:		DPB182
Max. cutting capacity	Round workpiece	64 mm dia.
	Rectangular workpiece	64 mm x 64 mm
Blade speed		3.2 m/s (190 m/min)
Blade size	Length	835 mm
	Width	13 mm
	Thickness	0.5 mm
Dimensions (L x W x H) without wheel cover		477 mm x 197 mm x 229 mm
Rated voltage		D.C. 18 V
Net weight without wheel cover		3.8 - 4.1 kg

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table.

Applicable battery cartridge and charger

Battery cartridge	BL1815N / BL1820 / BL1820B / BL1830 / BL1830B / BL1840 / BL1840B / BL1850 / BL1850B / BL1860B
Charger	DC18RC / DC18RD / DC18RE / DC18SD / DC18SE / DC18SF

- Some of the battery cartridges and chargers listed above may not be available depending on your region of residence.

⚠***WARNING:*** **Only use the battery cartridges and chargers listed above.** Use of any other battery cartridges and chargers may cause injury and/or fire.

Symbols

The followings show the symbols used for the equipment. Be sure that you understand their meaning before use.

Read instruction manual.

Only for EU countries
Do not dispose of electric equipment or battery pack together with household waste material!
In observance of the European Directives, on Waste Electric and Electronic Equipment and Batteries and Accumulators and Waste Batteries and Accumulators and their implementation in accordance with national laws, electric equipment and batteries and battery pack(s) that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Intended use

The tool is intended for cutting in plastic and ferrous materials.

Noise

The typical A-weighted noise level determined according to EN60745-2-20:
Sound pressure level (L_{pA}) : 79 dB(A)
Uncertainty (K) : 3 dB(A)

The noise level under working may exceed 80 dB (A).

NOTE: The declared noise emission value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared noise emission value(s) may also be used in a preliminary assessment of exposure.

⚠***WARNING:*** **Wear ear protection.**

⚠***WARNING:*** **The noise emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.**

⚠***WARNING:*** **Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).**

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745-2-20:
Work mode: cutting metal
Vibration emission ($a_{h,M}$) : 2.5 m/s^2 or less
Uncertainty (K) : 1.5 m/s^2

NOTE: The declared vibration total value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared vibration total value(s) may also be used in a preliminary assessment of exposure.

⚠***WARNING:*** **The vibration emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.**

⚠***WARNING:*** **Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).**

EC Declaration of Conformity

For European countries only

The EC declaration of conformity is included as Annex A to this instruction manual.

SAFETY WARNINGS

General power tool safety warnings

⚠***WARNING:*** **Read all safety warnings, instructions, illustrations and specifications provided with this power tool.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

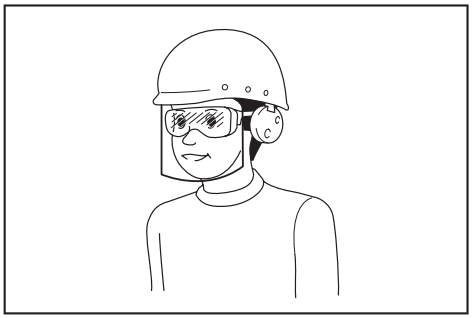
1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
7. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
9. **Always wear protective goggles to protect your eyes from injury when using power tools. The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.**



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.
5. **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
6. **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C may cause explosion.
7. **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.
3. **Follow instruction for lubricating and changing accessories.**

Cordless Portable Band Saw Safety Warnings

1. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessories contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Use only blades which are listed in "SPECIFICATIONS".**
3. **Check the blade carefully for cracks or damage before operation. Replace cracked or damaged blade immediately.**
4. **Secure the workpiece firmly. When cutting a bundle of workpieces, be sure that all workpieces are secured together firmly before cutting.**
5. **Cutting workpieces covered with oil can cause the blade to come off unexpectedly. Wipe off all excess oil from workpieces before cutting.**
6. **Never use the cutting oil as a cutting lubricant. Use only Makita cutting wax.**

7. **Do not wear gloves during operation.**
8. **Hold the tool firmly with both hands.**
9. **Keep hands away from rotating parts.**
10. **When cutting metal, be cautious of hot flying chips.**
11. **Do not leave the tool running unattended.**
12. **Do not touch the blade or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**

Important safety instructions for battery cartridge

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble battery cartridge.**
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
   (1) **Do not touch the terminals with any conductive material.**
   (2) **Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.**
   (3) **Do not expose battery cartridge to water or rain.**

   A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
6. **Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).**
7. **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
8. **Be careful not to drop or strike battery.**
9. **Do not use a damaged battery.**
10. **The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.** For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed.
    For preparation of the item being shipped, consulting an expert for hazardous material is required.
    Please also observe possibly more detailed national regulations.
    Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
11. **Follow your local regulations relating to disposal of battery.**
12. **Use the batteries only with the products specified by Makita.** Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.

SAVE THESE INSTRUCTIONS.

⚠*CAUTION:* Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

Tips for maintaining maximum battery life

1. **Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.**
2. **Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.**
3. **Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.**
4. **Charge the battery cartridge if you do not use it for a long period (more than six months).**

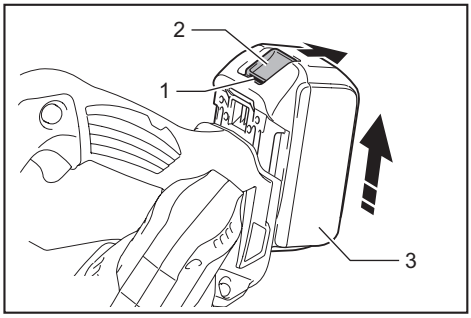
FUNCTIONAL DESCRIPTION

⚠*CAUTION:* Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

⚠*CAUTION:* Always switch off the tool before installing or removing of the battery cartridge.

⚠*CAUTION:* Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



► **1.** Red indicator **2.** Button **3.** Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

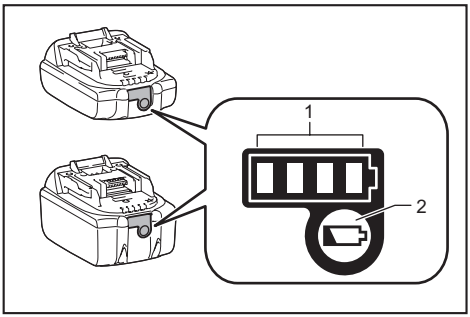
To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠*CAUTION:* Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

⚠*CAUTION:* Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Indicating the remaining battery capacity

Only for battery cartridges with the indicator



► **1.** Indicator lamps **2.** Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for a few seconds.

Indicator lamps			Remaining capacity
Lighted	Off	Blinking	
■ ■ ■ ■			75% to 100%
■ ■ ■ □			50% to 75%
■ ■ □ □			25% to 50%
■ □ □ □			0% to 25%
◪ □ □ □			Charge the battery.
■ ■ □ □ ↑↓ □ □ ■ ■			The battery may have malfunctioned.

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

Overload protection

When the battery is operated in a manner that causes it to draw an abnormally high current, the tool automatically stops without any indication. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

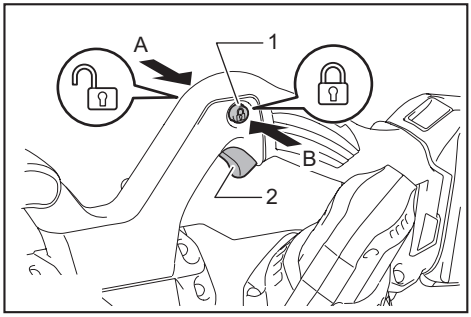
Overdischarge protection

When the battery capacity is not enough, the tool stops automatically. In this case, remove the battery from the tool and charge the battery.

Switch action

⚠*WARNING:* Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To prevent the switch trigger from accidentally pulled, the trigger-lock button is provided.
To start the tool, depress the trigger-lock button from A side and pull the switch trigger. Release the switch trigger to stop. After use, press in the trigger-lock button from B side.

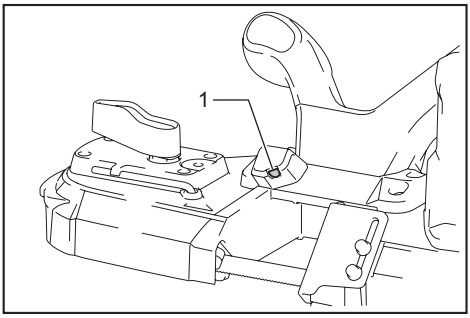


► **1.** Trigger-lock button **2.** Switch trigger

Lighting up the front lamp

⚠*CAUTION:* Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out just after the switch trigger is released.



► **1.** Lamp

NOTE: Do not apply impact to the lamp, which may cause damage or shorted service time to it.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Careful not to scratch the lens of lamp, or it may lower the illumination.

ASSEMBLY

⚠*CAUTION:* Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing the band saw blade

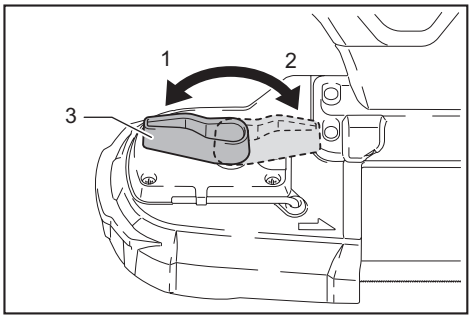
⚠*CAUTION:* Oil on the band saw blade can cause the blade to slip or come off unexpectedly. Wipe off all excess oil with a cloth before installing the band saw blade.

⚠*CAUTION:* Always wear protective gloves when handling the band saw blade.

⚠*CAUTION:* Use caution when handling the band saw blade to avoid cut by the sharp edge of the blade teeth.

⚠*CAUTION:* Keep your body away from the band saw blade when checking the blade movement.

⚠*CAUTION:* When turning the blade tightening lever clockwise to release the tension on the band saw blade, point the tool downward because the band saw blade may come off unexpectedly.



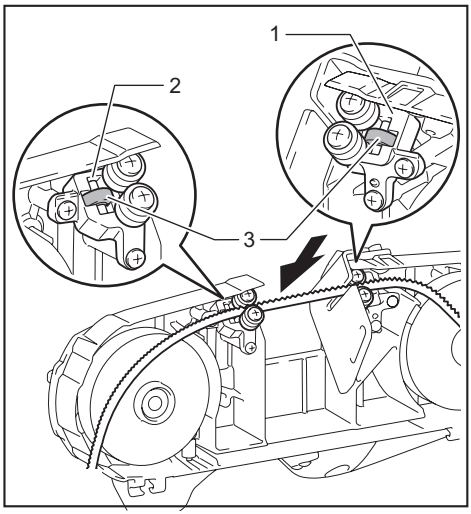
► **1.** Tighten **2.** Loosen **3.** Blade tightening lever

To install the band saw blade:

1. Turn the blade tightening lever clockwise until it stops to loosen the wheel.

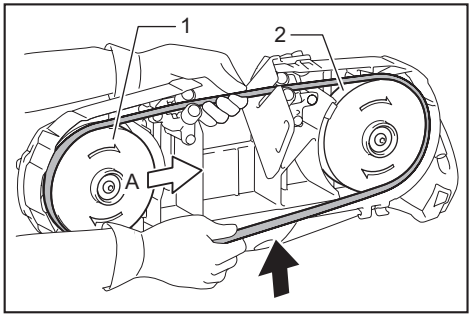
2. Match the direction of the arrows on the band saw blade and on the wheels.

3. Insert the non-serrated side of the band saw blade into the upper holder and lower holder. Make sure the band saw blade in both upper and lower holder touches to the bottom bearings.



► **1.** Lower holder **2.** Upper holder **3.** Bottom bearing

4. With pressing the middle part of the band saw blade, position the blade around one wheel. Moving the wheel to A side makes it easier to do so.



► **1.** Wheel **2.** Rubber tire

5. Position the band saw blade on another wheel similarly.

6. Position the edge of the band saw blade on rubber tire.

7. Hold the band saw blade in place and turn the blade tightening lever counterclockwise until it stops. This places proper tension on the band saw blade.

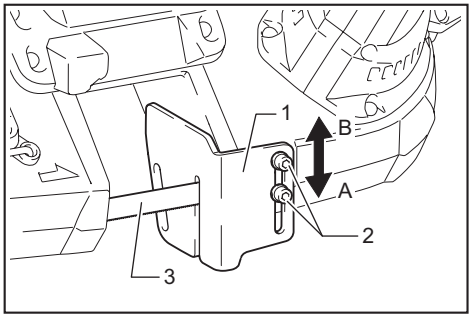
NOTICE: **Make sure that the band saw blade is correctly positioned around the wheels.**

NOTICE: **Start and stop the tool two or three times to make sure that the band saw blade runs properly on the wheels.**

To remove the band saw blade, follow the installation procedure in reverse.

Adjusting the stopper plate position

In the ordinary operation, protrude the stopper plate to the A side fully.
When the stopper plate strikes against the obstacles like a wall or the like at the finishing of a cut, loosen two bolts and slide it to the B side in the figure.
After sliding the stopper plate, secure it by tightening two bolts firmly.



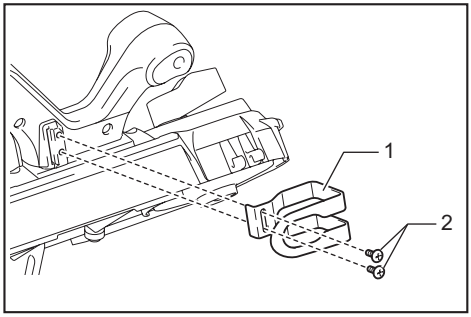
► **1.** Stopper plate **2.** Bolts **3.** Band saw blade

Installing hook

Optional accessory

⚠***CAUTION:*** **Do not use the hook for other purpose than temporarily hanging the tool.** Doing so may cause the hook come off from the tool and result in personal injury.

Hook is useful for hanging the tool. Hang the tool on a pipe vice or other suitable, stable structure.
To install the hook, set the hook alongside the groove and tighten it with two screws.



► **1.** Hook **2.** Screws

OPERATION

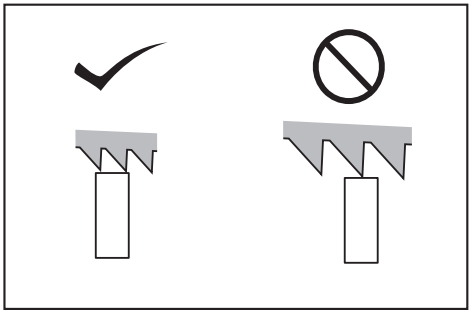
⚠***CAUTION:*** **Always insert the battery cartridge all the way until it locks in place.** If you can see the red indicator on the upper side of the button, it is not locked completely. Insert it fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

⚠***CAUTION:*** **Always hold front and rear handle. Never hold the tool body or guards.** Hands may slip from these locations and contact with the band saw blade. It may result in personal injury.

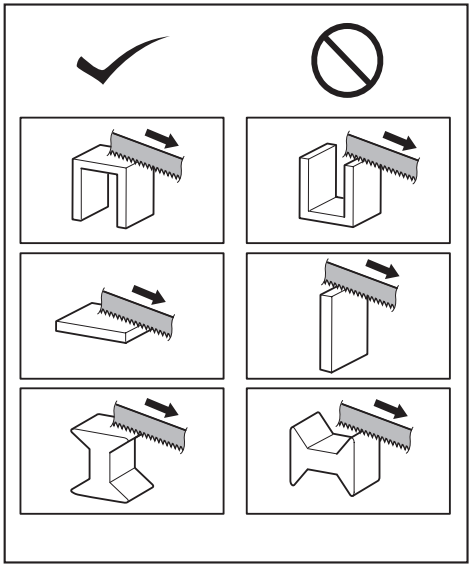
⚠***CAUTION:*** **Make sure to hold the tool firmly when turning on or off the tool or when cutting.** Otherwise the tool may fall and cause personal injury.

NOTE: When cutting metal, wearing gloves is recommended to protect your hands from hot flying chips.

For stable cut, always keep at least two teeth in the cut.

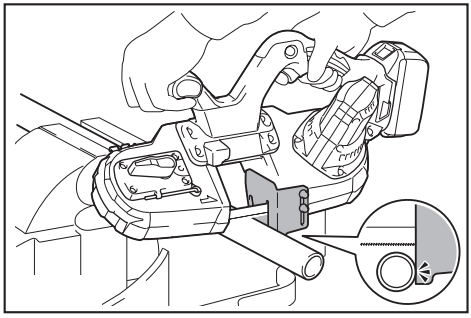


Apply the band saw blade to the suitable cutting position on the workpiece as illustrated.

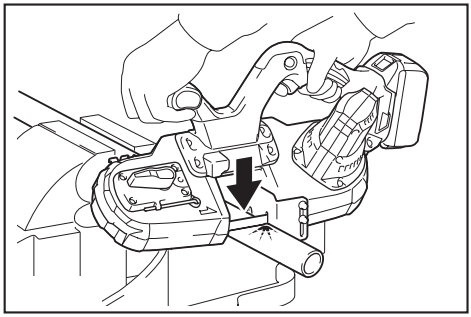


1. Hold the tool with both hands as illustrated.

Before turning on the tool, always make sure that the stopper plate contacts the workpiece and the band saw blade is clear of the workpiece.



2. Turn the tool on and wait until the band saw blade attains full speed. Gently lower the blade into the cut. The weight of the tool or slightly pressing the tool will supply adequate pressure for the cutting. Do not force the tool.



3. As you reach the end of a cut, release pressure and lift it slightly so that it will not fall against the workpiece.

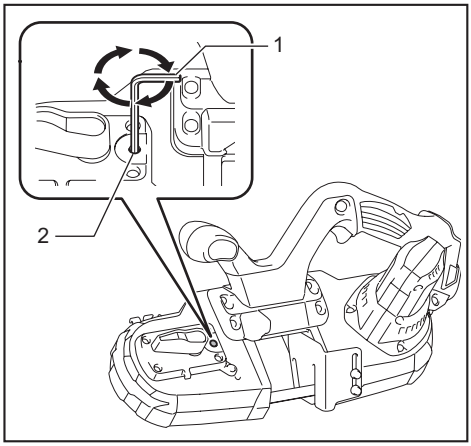
NOTICE: **Applying excessive pressure to the tool or twisting of the band saw blade may cause bevel cutting or damage to the blade.**

NOTICE: **When not using the tool for a long period of time, remove the band saw blade from the tool.**

NOTICE: **If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.**

Adjusting blade track

When the band saw blade tends to slip out from the wheel, adjust the blade track.
To adjust, insert the hex wrench into the adjustment hole as illustrated and make a quarter turn clockwise. After that, check if the band saw blade does not slip out. If it still slips out, make another quarter turn and check until the band saw blade does not slip out.



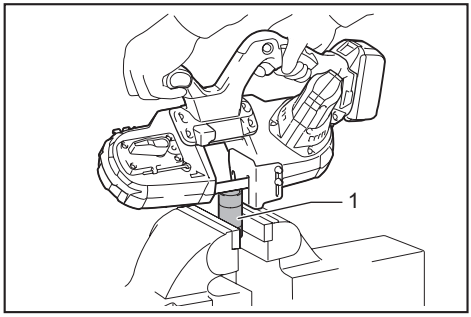
► **1.** Hex wrench **2.** Adjustment hole

Cutting lubricant

⚠***CAUTION:*** **Never use cutting oil or apply excessive amount of wax to the band saw blade.** It may cause the blade to slip or come off unexpectedly.

⚠***CAUTION:*** **When cutting cast iron, do not use any cutting wax.**

When cutting metals, use Makita cutting wax as a cutting lubricant. To apply the cutting wax to the teeth of the band saw blade, remove a cap of the cutting wax, start the tool and cut into the cutting wax as illustrated.



► **1.** Cutting wax

MAINTENANCE

⚠*CAUTION:* Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

***NOTICE:* Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.**

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

Cleaning

⚠*CAUTION:* Wax and chips on the rubber tires on the wheel may cause the band saw blade to slip and come off unexpectedly. Use a dry cloth to remove wax and chips from the rubber tires.

After use, remove wax, chips and dust from the tool, rubber tires on the wheel and the band saw blade.

Replacing rubber tires on the wheels

Replace the rubber tires when the band saw blade slips or does not track properly because of badly worn tires. To replace the rubber tire, ask for the Makita Authorized or Factory Service Centers.

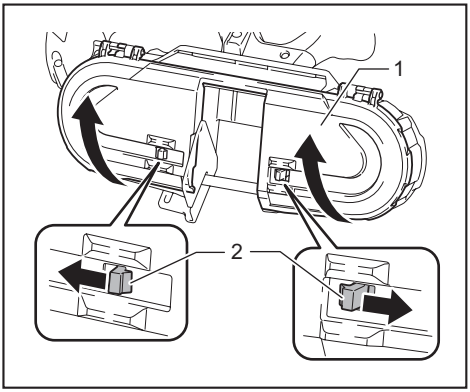
OPTIONAL ACCESSORIES

⚠*CAUTION:* These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Makita genuine battery and charger
- Band saw blades
- Hex wrench 4
- Cutting wax
- Hook
- Wheel cover

***NOTICE:* When opening the wheel cover, open and release both the hooks simultaneously. Opening only one hook may cause crack on the wheel cover.**



► **1.** Wheel cover **2.** Hook

NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

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