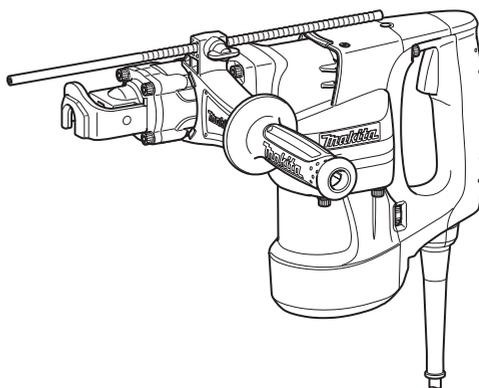


INSTRUCTION MANUAL



Rotary Hammer

HR4030C



DOUBLE INSULATION



Read before use.

SPECIFICATIONS

Model		HR4030C
Capacities	Concrete	40 mm
	Core bit	118 mm
No load speed (min ⁻¹)		230 - 460
Blows per minute		1,300 - 2,600
Overall length		413 mm
Net weight		6.9 kg
Safety class		□/II

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



DOUBLE INSULATION



Only for EU countries
Do not dispose of electric equipment together with household waste material! In observance of the European Directive, on Waste Electric and Electronic Equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Intended use

The tool is intended for hammer drilling in brick, concrete and stone as well as for chiselling work.

Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated and can, therefore, also be used from sockets without earth wire.

General Power Tool Safety Warnings

⚠WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.

3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
10. **Use of power supply via a RCD with a rated residual current of 30 mA or less is always recommended.**

Personal safety

11. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
12. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

13. **Prevent unintentional starting.** Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
14. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
15. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
16. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.
17. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

18. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
19. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
20. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
21. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
22. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
23. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
24. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Service

25. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
26. **Follow instruction for lubricating and changing accessories.**
27. **Keep handles dry, clean and free from oil and grease.**

ROTARY HAMMER SAFETY WARNINGS

1. **Wear ear protectors.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Wear a hard hat (safety helmet), safety glasses and/or face shield. Ordinary eye or sun glasses are NOT safety glasses.** It is also highly recommended that you wear a dust mask and thickly padded gloves.
5. **Be sure the bit is secured in place before operation.**
6. **Under normal operation, the tool is designed to produce vibration. The screws can come loose easily, causing a breakdown or accident. Check tightness of screws carefully before operation.**
7. **In cold weather or when the tool has not been used for a long time, let the tool warm up for a while by operating it under no load. This will loosen up the lubrication. Without proper warm-up, hammering operation is difficult.**
8. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
9. **Hold the tool firmly with both hands.**
10. **Keep hands away from moving parts.**
11. **Do not leave the tool running. Operate the tool only when hand-held.**
12. **Do not point the tool at any one in the area when operating. The bit could fly out and injure someone seriously.**
13. **Do not touch the bit or parts close to the bit immediately after operation; they may be extremely hot and could burn your skin.**
14. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

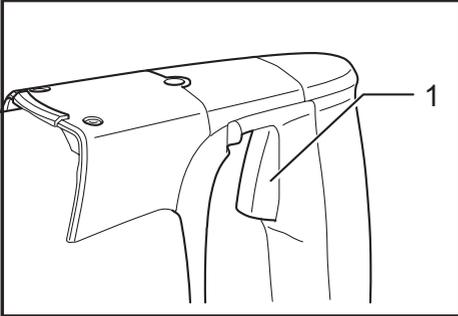
⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



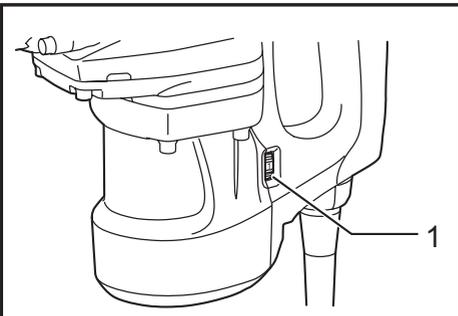
► 1. Switch trigger

⚠ CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- Do not tape, tie or otherwise secure the trigger in the "ON" position.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.

Speed change



► 1. Adjusting dial

The revolutions and blows per minute can be adjusted just by turning the adjusting dial. The dial is marked 1 (lowest speed) to 5 (full speed). Refer to the table below for the relationship between the number settings on the adjusting dial and the revolutions/blows per minute.

Number on adjusting dial	Revolutions per minute	Blows per minute
5	460	2,600
4	420	2,400
3	350	2,000
2	270	1,500
1	230	1,300

⚠ CAUTION:

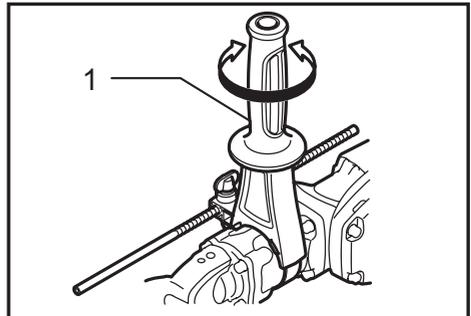
- If the tool is operated continuously at low speeds for a long time, the motor will get overloaded, resulting in tool malfunction.
- The speed adjusting dial can be turned only as far as 5 and back to 1. Do not force it past 5 or 1, or the speed adjusting function may no longer work.

ASSEMBLY

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Side grip (auxiliary handle)



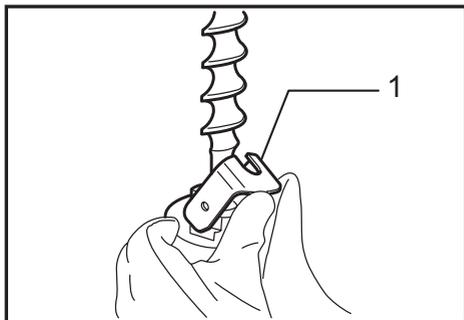
► 1. Side grip

For maximum control and safer operation, always use the side grip with this tool. The side grip swings around to either side, allowing easy handling of the tool in any position. Loosen the side grip by turning it counterclockwise, swing it to the desired position and then tighten it by turning clockwise.

Bit grease (optional accessory)

Coat the bit shank head beforehand with a small amount of bit grease (about 0.5 - 1 g; 0.02 - 0.04 oz.). This chuck lubrication assures smooth action and longer service life.

Installing or removing the bit

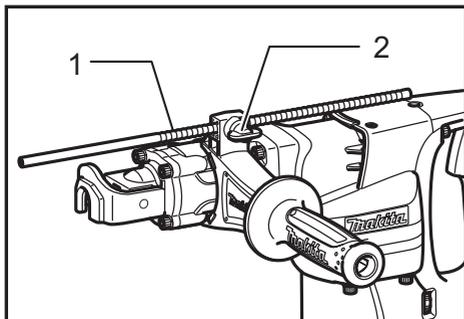


► 1. Tool retainer

Pivot the tool retainer to the side. (If it is difficult to move the tool retainer with your thumbs, tap it with a hammer.) Insert the bit into the tool barrel as far as it will go. Return the tool retainer to its original position to secure the bit.

To remove the bit, follow the installation procedure in reverse.

Depth gauge



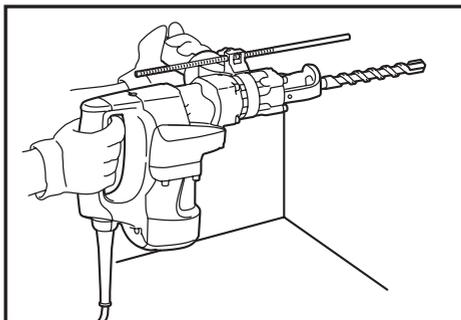
► 1. Depth gauge 2. Clamp screw

The depth gauge is convenient for drilling holes of uniform depth. Loosen the clamp screw and adjust the depth gauge to the desired depth. After adjusting, tighten the clamp screw.

OPERATION

CAUTION: Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations.

Hammer drilling operation

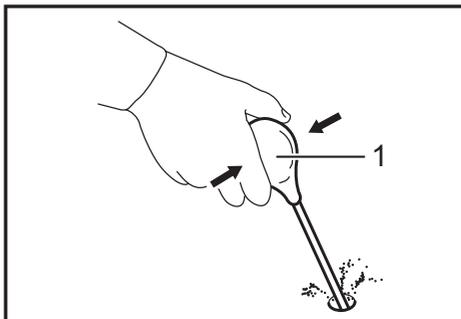


Position the bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole. Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

CAUTION:

- When the bit begins to break through concrete or if the bit strikes reinforcing rods embedded in concrete, the tool may react dangerously. Maintain good balance and safe footing while holding the tool firmly with both hands to prevent dangerous reaction.

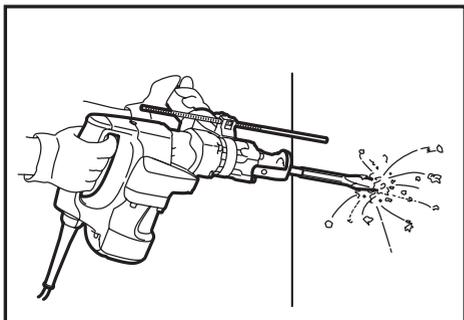
Blow-out bulb (optional accessory)



► 1. Blow-out bulb

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

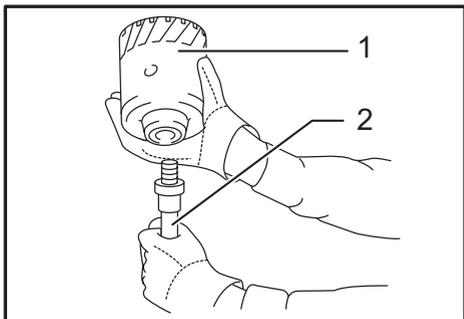
Chipping/Scaling/Demolition



Hold the tool firmly with both hands. Turn the tool on and apply slight pressure on the tool so that the tool will not bounce around, uncontrolled. Pressing very hard on the tool will not increase the efficiency.

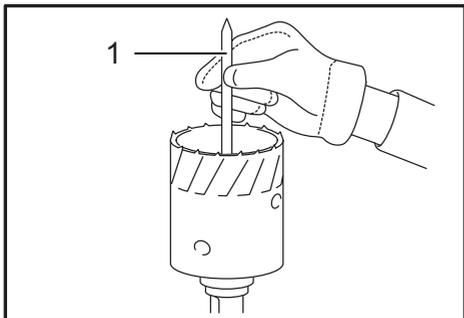
Core bit (optional accessory)

Screw the core bit on the adapter. Install the adapter with the core bit in the tool in the same manner as a drill bit.



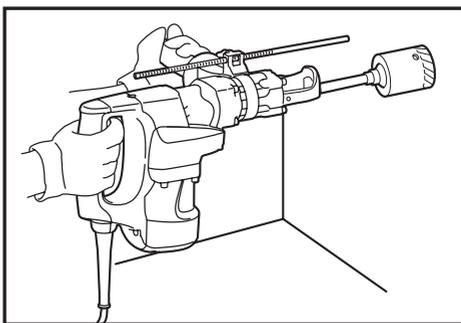
► 1. Core bit 2. Adapter

Install the center bit.

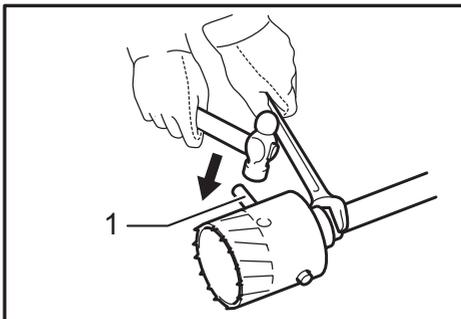


► 1. Center bit

Rest the core bit on the concrete and turn the tool on. Once the core bit has cut a shallow groove into the concrete, remove the center bit. Then resume drilling.



To remove the core bit, hold the adapter with the wrench, insert the rod (optional accessory) into the hole in the core bit and tap with a hammer to unscrew.



► 1. Rod

MAINTENANCE

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

Lubrication

⚠ CAUTION:

- This servicing should be performed by Makita Authorized Service Centers only.

This tool requires no hourly or daily lubrication because it has a grease-packed lubrication system. It should be relubricated regularly. Send the complete tool to Makita Authorized or Factory Service Center for this lubrication service.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠ CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Tungsten carbide-tipped bit (Hexagonal)
- Tungsten carbide-tipped (hammer) bit
- Bull point
- Cold chisel
- Scaling chisel
- Clay spade
- Grooving chisel
- Rammer
- Bushing tool
- Hexagonal shank to various-Taper adapters
- Core bit
- Center bit
- Rod
- Core bit adapter
- Cotter (Drift key)
- Hammer grease
- Ground rod adapter
- Bit grease

NOTE:

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

Makita Corporation

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